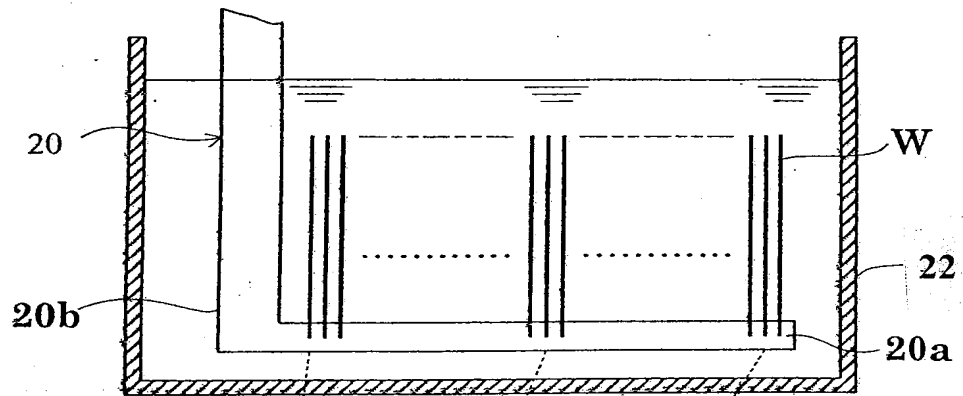


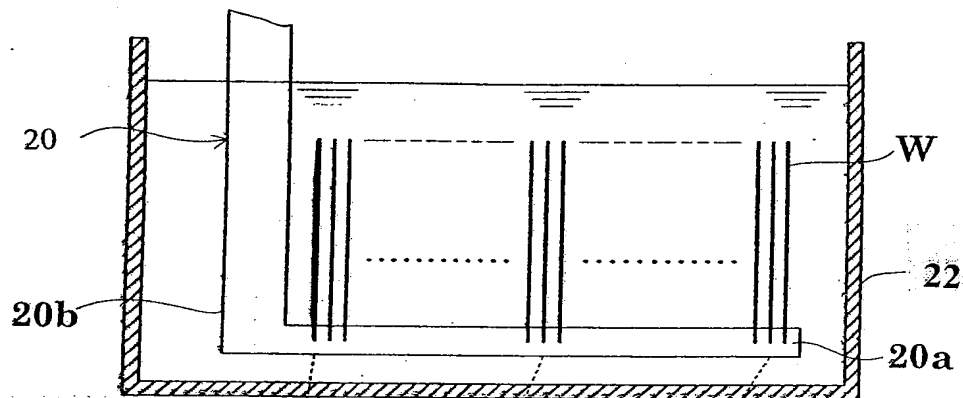
Fig.1(PRIOR ART)



	slot No.1	slot No.25	slot No.50
1st lot	32.07	33.45	33.77
2nd lot	31.87	33.10	33.38
3rd lot	31.55	32.98	33.32

(unit: Å/min.)

Fig.3

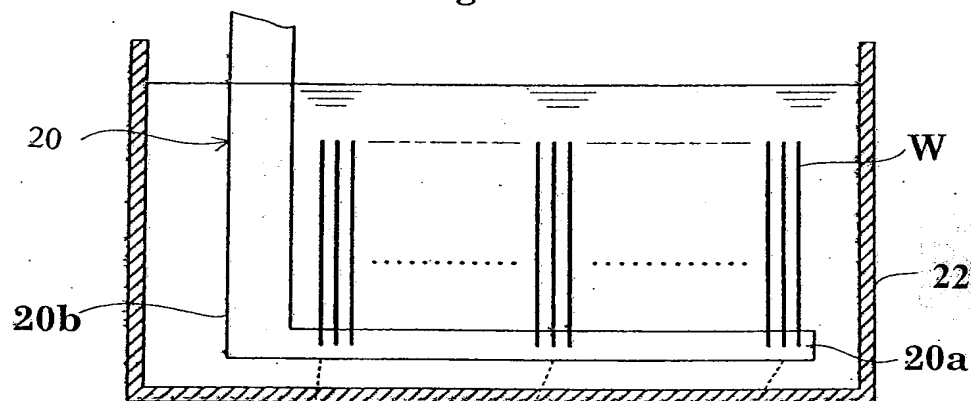


predip: 30 seconds

	slot No.1	slot No.25	slot No.50
1st lot	33.13	33.66	33.63
2nd lot	33.04	33.69	33.60
3rd lot	32.32	33.06	33.05

(unit: Å/min.)

Fig.4



predip: 90 seconds

	slot No.1	slot No.25	slot No.50
1st lot	37.96	37.72	37.70
2nd lot	37.78	37.46	37.48
3rd lot	37.95	37.75	37.56

(unit: Å/min.)

Fig.7

